

V222TI MARINE ENGINE

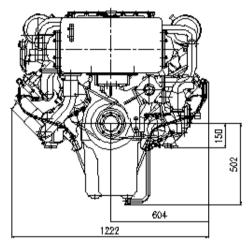


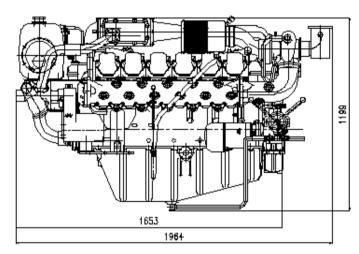
POWER RATING

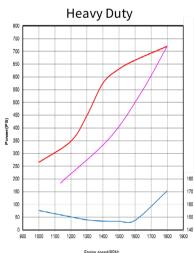
Production tolerance: ±3%

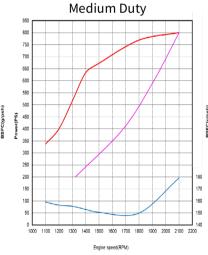
MODEL	CONDITIONS	POWER	rpm	Base Engine
V222TIH	HEAVY DUTY	720PS (530kW)	1,800	
V222TIM	MEDIUM DUTY	800PS (588kW)	2,100	D2842LB
V222TIL	LIGHT DUTY	1000PS (736kW)	2,300	

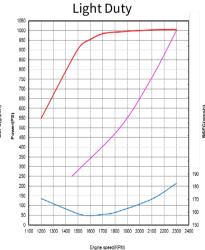
Note : 1) No reduction in rating for intake air temperature is up to $45 \,^{\circ}\text{C}$ (318K) and sea water temperature is up to $32 \,^{\circ}\text{C}$ (305K), relative humidity is up to $60 \,^{\circ}\text{M}$ all data are based on operation to ISO 3046.











- **Heavy Duty :** Operation hours are unlimited per year, at average load is up to 90 %, at full load is up to 80 % Typical gearbox ratio: $2.5 \sim 6$
 - (Fishing trawler, Tug boat, Pushing vessel, Cargo boat, Freighter, Ferry)
- **Medium Duty :** Operation hours are up to 3,000 per year, at average load is up to 70 % At full load is (up to 30 % / 4hrs per 12 hour operation period)

Typical gearbox ratio: $2 \sim 3.5$

(Fishing boat, Pilot boat, Escort boat, Passenger boat, Ferry, Cruising vessel)

• Light Duty : Operation hours are up to 1,000 per year, at average load is up to 50 % At full load is (up to 20 % / 2hrs per 12 hour operation period)

Typical gearbox ratio: $1 \sim 2.5$

(Light weight fishing boat, Yacht, Coastguard boat, Fast boat, Fire pump, Navy)



V222TI MARINE ENGINE



Engine Specification								
Model		Units	V222TIH	V222TIM	V222TIL			
Engine type			4 cycle, V type, direct- injection, water cooled with wet turbo charger & inter-cooler					
Rating output (B.H.P)		PS(kW)/rpm	720(530)/1,800	800(588)/2,100	1000(736)/2,300			
Displacement		cc	21,927					
Cylinder number - bore(φ) x stroke		mm	12 - \$\phi 128 x 142					
Valve clearance at cold In / Ex		mm	0.25 / 0.35					
Low idling rpm		rpm	725 ± 25					
No load max. rpm		rpm	below 2,070	below 2,415	below 2,645			
Mean effective pressure		kg/cm ²	16.4	15.6	17.9			
Mean piston speed		m/sec.	8.52	9.94	10.89			
Compression ratio			15.5:1	15.5 : 1	15.5 : 1			
Firing order			1 - 12 - 5 - 8 - 3 - 10 - 6 - 7 - 2 - 11 - 4 - 9					
Governor type of injection pump			Mechanical variable speed (R.Q.V)					
Fuel consumption		g / PS.h	171	179	183			
		Lit / h	148	173	221			
Injection timing (B.T.D.C)		deg	20 °± 1°	20 °± 1°	20 °± 1°			
Starting system			Electric Starting by starter motor					
Starter motor capacity		V - kW	24 - 6.6					
Alternator capacity		V - A	24 - 80					
Battery		V – Ah	24 - 200					
Cooling system			Indirect sea water cooling with heat exchanger					
Cooling water capacity	Max. / Min.	lit.	98 / 87					
Fresh water pump type			Centrifugal type, driven by belt					
Sea water pump type			Rubber impeller type driven by belt					
Lubricating oil	pan capacity	lit.	Max: 40, Min: 33 (Engine total: 43)					
(Engine)	pressure	kg/cm ²	Full: 3.5, Idle: 1.2					
Direction of revolution	crankshaft		Counter clockwise viewed from stern side					
Engine Size (L x W x H)		mm	1,653 x 1,222 x 1,199					
Engine dry weight		kg	1,750	1,750	1,830			

 $psi = kg/cm^2 \times 14.22$ $1b/ft. = N.m \times 0.737$ kW = 0.2388 kcal/s

lb= kg x 2.205 $lb/PS.h = g/kW.h \times 0.00162$ $cfm = m^3/min \times 35.3$

 $hp = PS \times 0.98635$ $\hat{\text{U.S}}$ gal. = liter x 0.264

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***** Specifications are subject to change without prior notice.